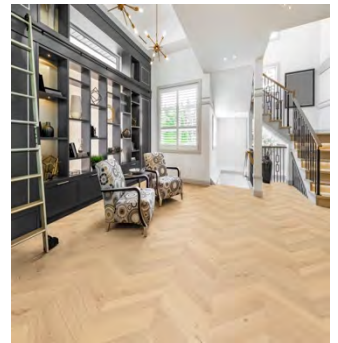




# Alston Flooring

Quality · Beauty · Longevity



## THE CASABLANCA COLLECTION

HYBRID WOOD™ 2-Ply Engineered Hardwood Flooring

— WHERE THE HEALTHIEST FLOORS MEET EVERY STEP



**ALSTON INC.**  
[www.alstonflooring.com](http://www.alstonflooring.com)



## ABOUT US

Established and headquartered in Los Angeles, California since 1996, **ALSTON INC.** is a premier manufacturer, importer, and distributor of high-quality Hardwood Flooring, Waterproof SPC and LVT Flooring, Waterproof Laminated Flooring, Wood Trims and Moldings, Hand-crafted Architectural Wood Ornamental Carvings, and other building material products.

The commitment to **honesty, integrity, diligence, and professional ethics** is at the core of our daily business practices. We believe that these values are the foundation for fostering lasting relationships with our clients. What began as a small business in 1996 has grown and evolved into an international corporation with our cutting-edge manufacturing facilities and distribution centers in the United States and overseas.



## BUILD ON EXCELLENCE

Our **state-of-the-art ISO-9001, ISO-14001, FSC, and CARB NAF-Certified** manufacturing facilities ensure that every phase of production, from raw material preparation to the delivery of finished products, is meticulously managed under our exclusive oversight – allowing us to uphold the **highest standards of excellence** in everything we do.



## INNOVATION THAT LEADS THE INDUSTRY

With decades of expertise and a dedicated R&D team driving continuous innovation, **ALSTON INC.** remains at the forefront of industry advancements, delivering products that not only meet but surpass market expectations.



## OUR MISSION

At **ALSTON INC.**, it is our mission to deliver the **Highest-quality, Healthiest, and most Eco-friendly products** at great value. We are committed to excellence, ensuring exceptional service and unwavering customer satisfaction in every part of our business!



## ENVIRONMENTAL RESPONSIBILITIES

At **ALSTON INC.**, we take great pride in our responsibility toward environmental stewardship. We are dedicated to minimizing material and energy consumption while upholding the highest environmental standards across all our production sites.

Our environmental efforts go beyond regulatory compliance. Not only are our products fully compliant with the **Lacey Act**, but our **ISO 9001** and **ISO 14001-Certified** facilities are also proud members of the **Forest Stewardship Council (FSC)**. We exceed the world's strictest production standards for formaldehyde emissions by using **Formaldehyde-FREE** adhesives in all our manufacturing processes. Additionally, our products are **CARB NAF** (No Added-Formaldehyde) certified by the California Air Resources Board and meet exemption requirements under the **EPA's Toxic Substances Control Act (TSCA) Title VI** due to their absence of harmful substances.

We are committed to environmental responsibility in every product and service we provide, ensuring the conservation and enhancement of resources to build a sustainable legacy for generations to come.

## INTERNATIONAL CERTIFICATIONS





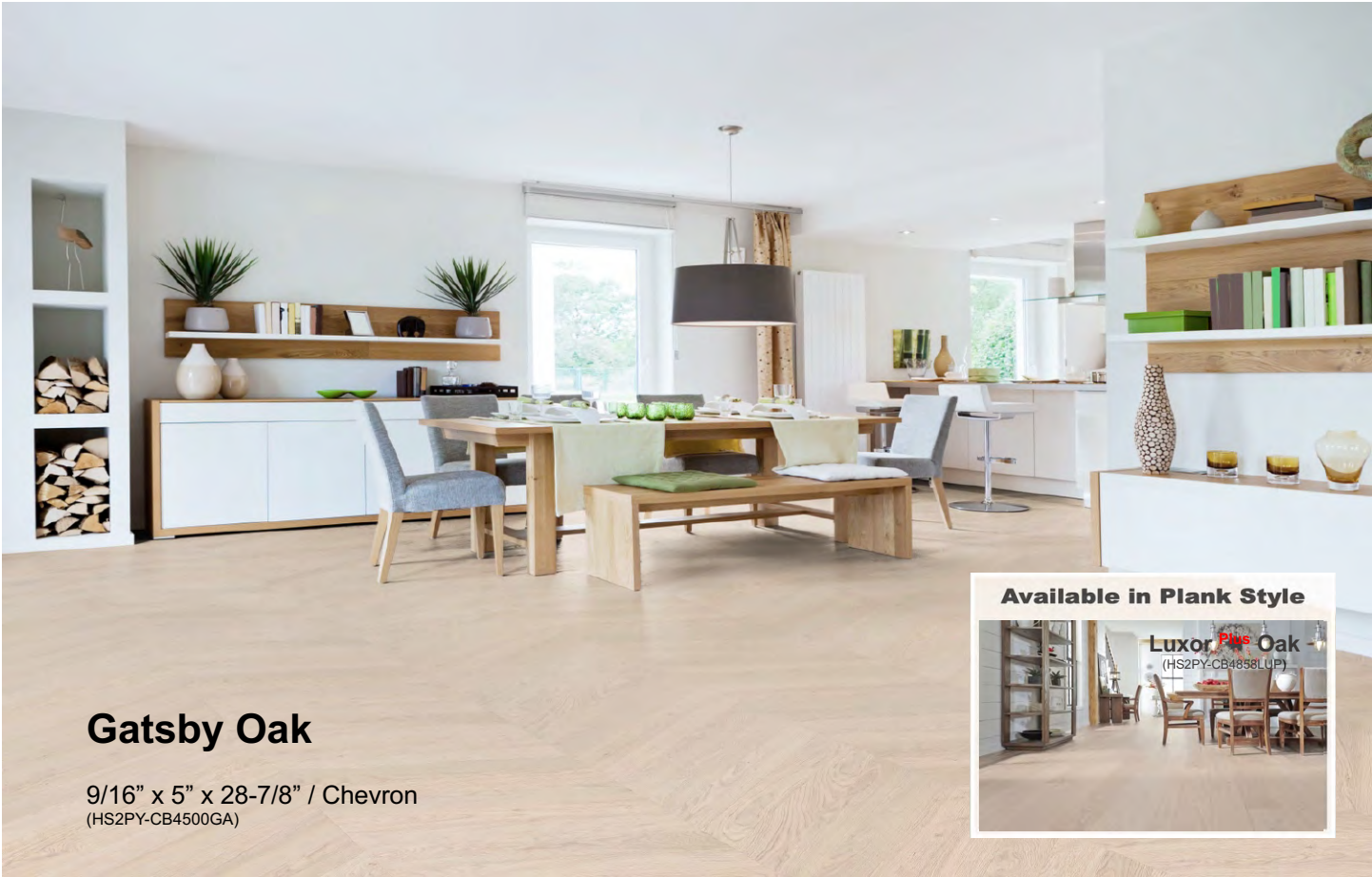
## THE CASABLANCA COLLECTION

HYBRID WOOD™ 2-Ply Engineered Hardwood Flooring

— WHERE THE HEALTHIEST FLOORS MEET EVERY STEP

Crafted with Natural Hardwood and our Patented Revolutionary Innovation, the CASABLANCA Collection features a matte finish, light wire brushing, smooth and textured oil-look floors that are made with **GREEN** materials, containing no harmful substances. This collection furnishes 24 elegant designer choices and is offered in 7" and 8-5/8" wide Planks, along with 3-1/2" wide matching-color Herringbone and 5" wide Chevron styles. All of which echoing the natural, vivid wood characteristics found in European Oak, American Walnut, and American Hickory.





# Gatsby Oak

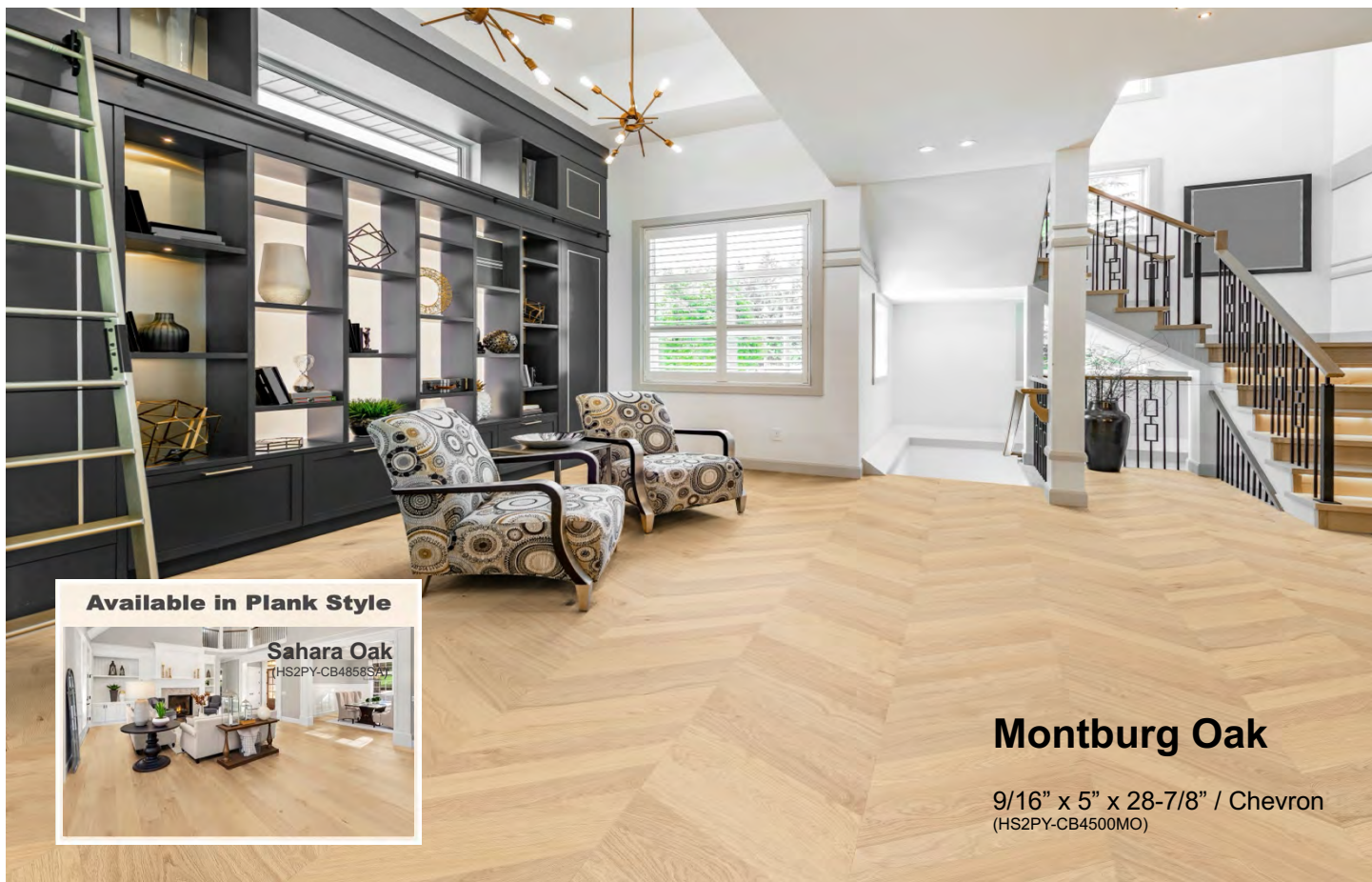
9/16" x 5" x 28-7/8" / Chevron  
(HS2PY-CB4500GA)



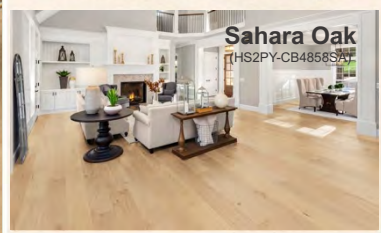
# Luxor Plus Oak

9/16" x 8-5/8" x RL / Plank  
(HS2PY-CB4858LUP)



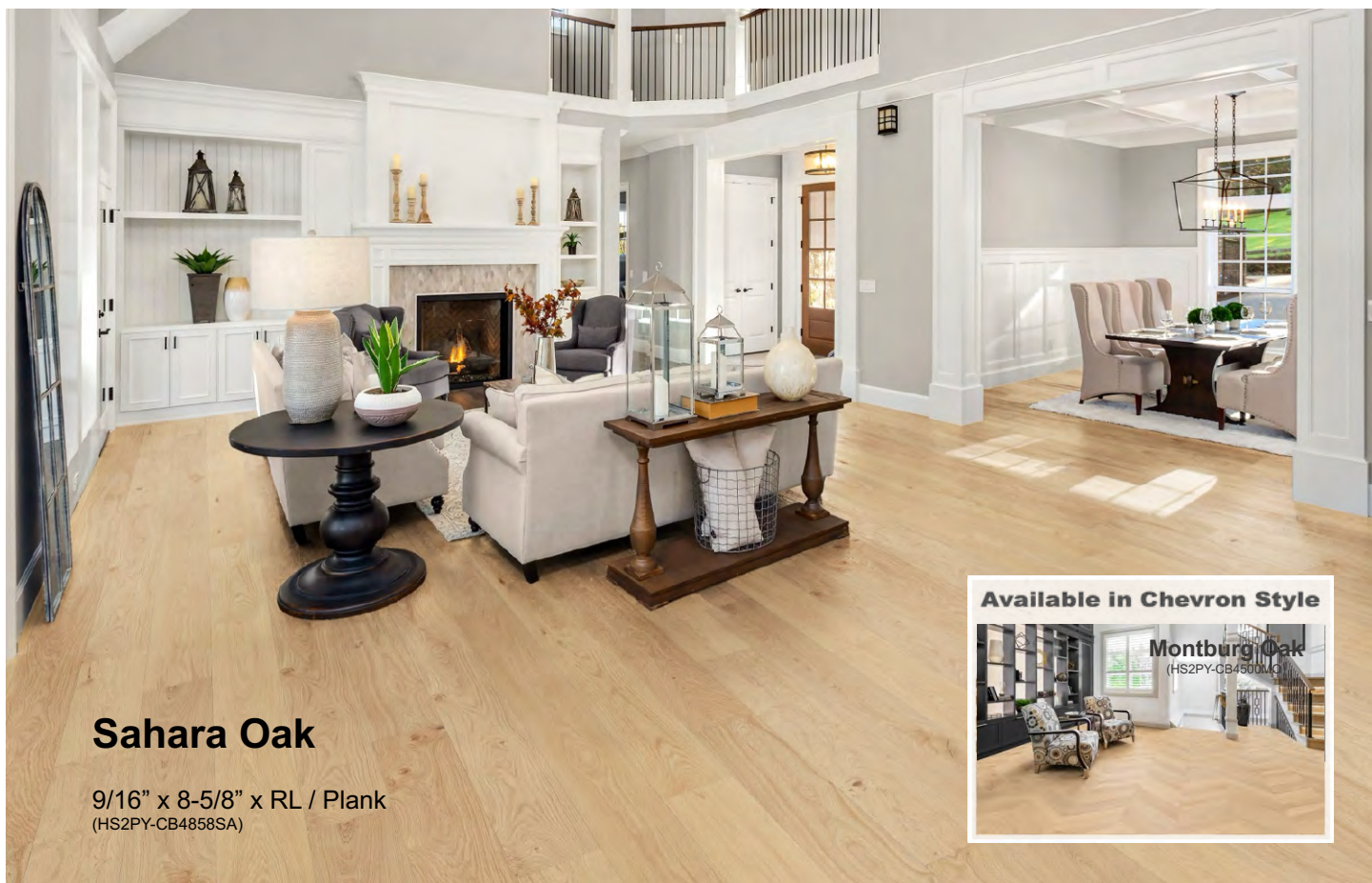


Available in Plank Style



### Montburg Oak

9/16" x 5" x 28-7/8" / Chevron  
(HS2PY-CB4500MO)



### Sahara Oak

9/16" x 8-5/8" x RL / Plank  
(HS2PY-CB4858SA)

Available in Chevron Style





# Sycamore Oak

9/16" x 5" x 28-7/8" / Chevron  
(HS2PY-CB4500SY)





Available in Chevron Style



Sycamore Oak  
(HS2PY-CB4500SR)

## Saratoga Oak

9/16" x 8-5/8" x RL / Plank  
(HS2PY-CB4858SR)





# Cleopatra Oak

9/16" x 3-1/2" x 17-1/2" / Herringbone  
(HS2PY-CB4312CL-LR)





## Cairo Oak

9/16" x 7" x RL / Plank  
(HS2PY-CB470CA)

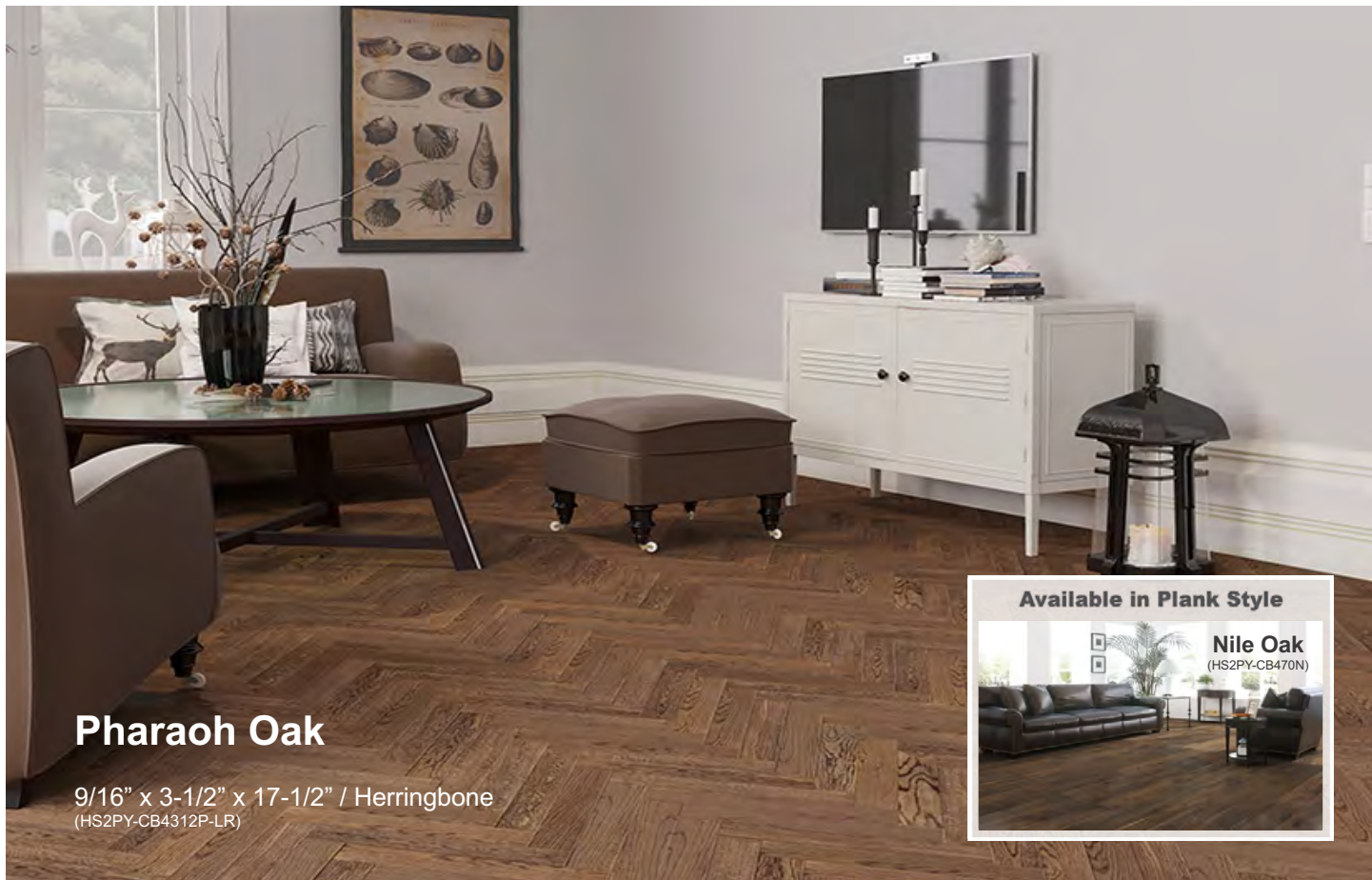




Cairo **Plus** Oak

9/16" x 7" x RL / Plank  
(HS2PY-CB470CAP)





# Pharaoh Oak

9/16" x 3-1/2" x 17-1/2" / Herringbone  
(HS2PY-CB4312P-LR)

**Available in Plank Style**

**Nile Oak**  
(HS2PY-CB470N)



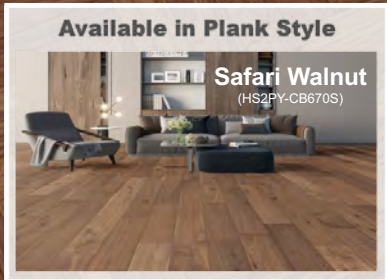
# Nile Oak

9/16" x 7" x RL / Plank  
(HS2PY-CB470N)

**Available in Herringbone Style**

**Pharaoh Oak**  
(HS2PY-CB4312P-LR)





# Morocco Walnut

9/16" x 3-1/2" x 17-1/2" / Herringbone  
(HS2PY-CB6312MO-LR)



# Safari Walnut

9/16" x 7" x RL / Plank  
(HS2PY-CB670S)

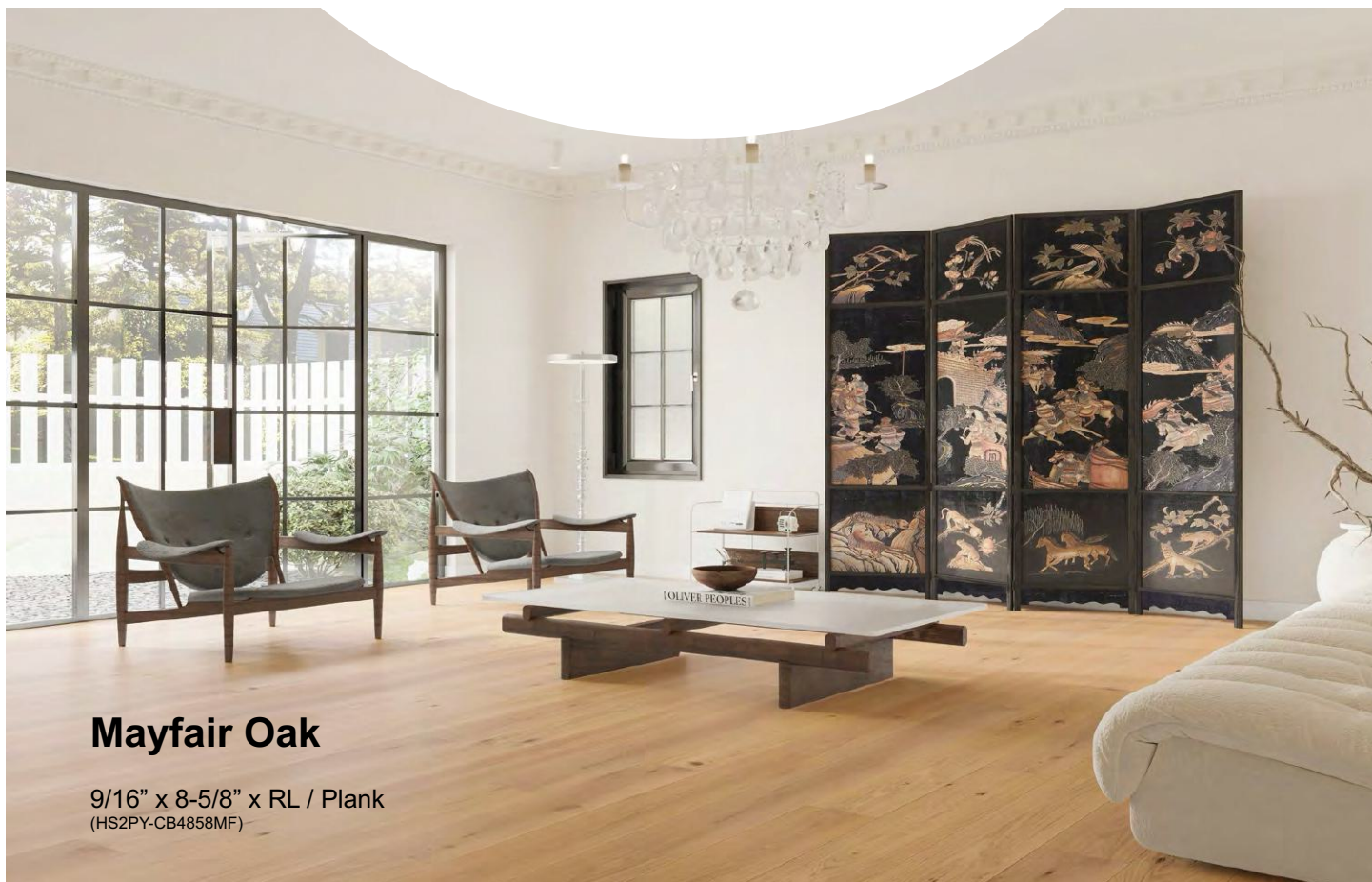




**Atlas <sup>Plus</sup> Oak**

9/16" x 8-5/8" x RL / Plank  
(HS2PY-CB4858ATP)





## Mayfair Oak

9/16" x 8-5/8" x RL / Plank  
(HS2PY-CB4858MF)



## Biltmore Oak

9/16" x 8-5/8" x RL / Plank  
(HS2PY-CB4858BT)





### Savanna Oak

9/16" x 8-5/8" x RL / Plank  
(HS2PY-CB4858SV)



### Wellington Oak

9/16" x 8-5/8" x RL / Plank  
(HS2PY-CB4858WE)





# Mystique Oak

9/16" x 8-5/8" x RL / Plank  
(HS2PY-CB4858MY)





## Bora Oak

9/16" x 7" x RL / Plank  
(HS2PY-CB470B)





**Bora <sup>Plus</sup> Oak**

9/16" x 7" x RL / Plank  
(HS2PY-CB470BP)





### Eden Oak

9/16" x 7" x RL / Plank  
(HS2PY-CB470E)



### Lagoon Oak

9/16" x 7" x RL / Plank  
(HS2PY-CB470LA)





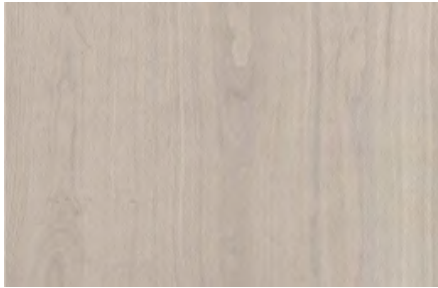
# Kenya Hickory

9/16" x 7" x RL / Plank  
(HS2PY-CB770K)



# PRODUCT SPECIFICATIONS

## Atlas <sup>Plus</sup> Oak



**DIMENSIONS:** 9/16" x 8-5/8" x RL up to 86"

**WEAR LAYER:** 4mm Nominal

**STYLE:** Light Wire-Brushed / (Plank)

**FINISHE:** Ceramic UV Modified-Oil, Matte

**GRADE:** Select & Better

**CONSTRUCTION:** 2-Ply Engineered

## Luxor <sup>Plus</sup> Oak



**DIMENSIONS:** 9/16" x 8-5/8" x RL up to 86"

**WEAR LAYER:** 4mm Nominal

**STYLE:** Smooth / (Plank)

**FINISHE:** Ceramic UV Modified-Oil, Matte

**GRADE:** Select & Better

**CONSTRUCTION:** 2-Ply Engineered

## Sahara Oak



**DIMENSIONS:** 9/16" x 8-5/8" x RL up to 86"

**WEAR LAYER:** 4mm Nominal

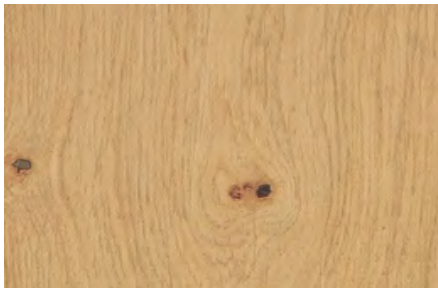
**STYLE:** Smooth / (Plank)

**FINISHE:** Ceramic UV Modified-Oil, Matte

**GRADE:** Natural

**CONSTRUCTION:** 2-Ply Engineered

## Mayfair Oak



**DIMENSIONS:** 9/16" x 8-5/8" x RL up to 86"

**WEAR LAYER:** 4mm Nominal

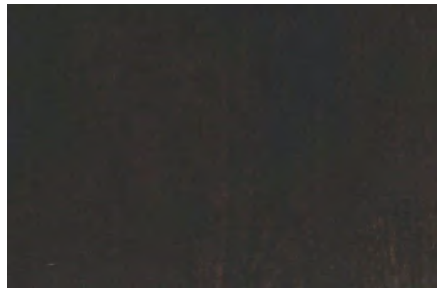
**STYLE:** Smooth / (Plank)

**FINISHE:** Ceramic UV Modified-Oil, Matte

**GRADE:** Natural

**CONSTRUCTION:** 2-Ply Engineered

## Mystique Oak



**DIMENSIONS:** 9/16" x 8-5/8" x RL up to 86"

**WEAR LAYER:** 4mm Nominal

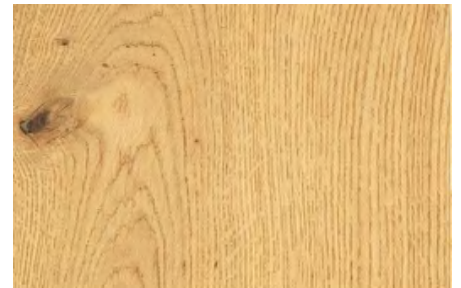
**STYLE:** Smooth / (Plank)

**FINISHE:** Ceramic UV Modified-Oil, Matte

**GRADE:** Natural

**CONSTRUCTION:** 2-Ply Engineered

## Biltmore Oak



**DIMENSIONS:** 9/16" x 8-5/8" x RL up to 86"

**WEAR LAYER:** 4mm Nominal

**STYLE:** Light Wire-Brushed / (Plank)

**FINISHE:** Ceramic UV Modified-Oil, Matte

**GRADE:** Natural

**CONSTRUCTION:** 2-Ply Engineered

## Saratoga Oak



**DIMENSIONS:** 9/16" x 8-5/8" x RL up to 86"

**WEAR LAYER:** 4mm Nominal

**STYLE:** Light Wire-Brushed / (Plank)

**FINISHE:** Ceramic UV Modified-Oil, Matte

**GRADE:** Natural

**CONSTRUCTION:** 2-Ply Engineered

## Savanna Oak



**DIMENSIONS:** 9/16" x 8-5/8" x RL up to 86"

**WEAR LAYER:** 4mm Nominal

**STYLE:** Light Wire-Brushed / (Plank)

**FINISHE:** Ceramic UV Modified-Oil, Matte

**GRADE:** Natural

**CONSTRUCTION:** 2-Ply Engineered

## Wellington Oak



**DIMENSIONS:** 9/16" x 8-5/8" x RL up to 86"

**WEAR LAYER:** 4mm Nominal

**STYLE:** Light Wire-Brushed / (Plank)

**FINISHE:** Ceramic UV Modified-Oil, Matte

**GRADE:** Natural

**CONSTRUCTION:** 2-Ply Engineered



### Bora <sup>Plus</sup> Oak



**DIMENSIONS:** 9/16" x 7" x RL up to 86"

**WEAR LAYER:** 4mm Nominal

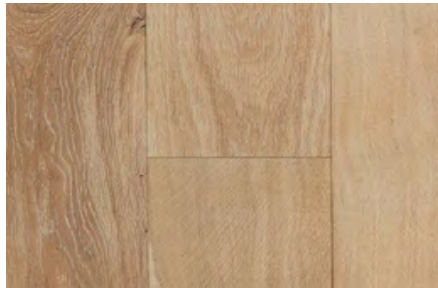
**STYLE:** Light Wire-Brushed / (Plank)

**FINISHE:** Ceramic UV Modified-Oil, Matte

**GRADE:** Select & Better

**CONSTRUCTION:** 2-Ply Engineered

### Cairo <sup>Plus</sup> Oak



**DIMENSIONS:** 9/16" x 7" x RL up to 86"

**WEAR LAYER:** 4mm Nominal

**STYLE:** Light Wire-Brushed / (Plank)

**FINISHE:** Ceramic UV Modified-Oil, Matte

**GRADE:** Select & Better

**CONSTRUCTION:** 2-Ply Engineered

### Bora Oak



**DIMENSIONS:** 9/16" x 7" x RL up to 86"

**WEAR LAYER:** 4mm Nominal

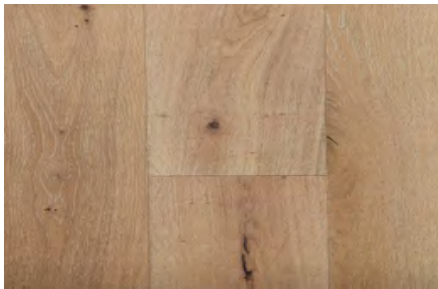
**STYLE:** Light Wire-Brushed / (Plank)

**FINISHE:** Ceramic UV Modified-Oil, Matte

**GRADE:** Natural

**CONSTRUCTION:** 2-Ply Engineered

### Cairo Oak



**DIMENSIONS:** 9/16" x 7" x RL up to 86"

**WEAR LAYER:** 4mm Nominal

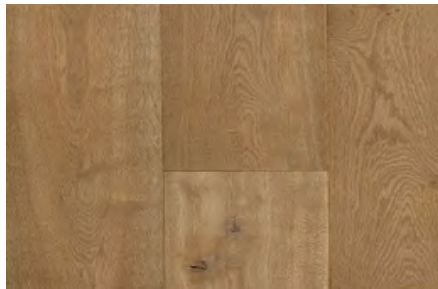
**STYLE:** Light Wire-Brushed / (Plank)

**FINISHE:** Ceramic UV Modified-Oil, Matte

**GRADE:** Natural

**CONSTRUCTION:** 2-Ply Engineered

### Eden Oak



**DIMENSIONS:** 9/16" x 7" x RL up to 86"

**WEAR LAYER:** 4mm Nominal

**STYLE:** Light Wire-Brushed / (Plank)

**FINISHE:** Ceramic UV Modified-Oil, Matte

**GRADE:** Natural

**CONSTRUCTION:** 2-Ply Engineered

### Lagoon Oak



**DIMENSIONS:** 9/16" x 7" x RL up to 86"

**WEAR LAYER:** 4mm Nominal

**STYLE:** Light Wire-Brushed / (Plank)

**FINISHE:** Ceramic UV Modified-Oil, Matte

**GRADE:** Natural

**CONSTRUCTION:** 2-Ply Engineered

### Nile Oak



**DIMENSIONS:** 9/16" x 7" x RL up to 86"

**WEAR LAYER:** 4mm Nominal

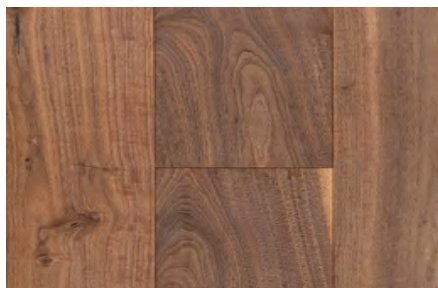
**STYLE:** Light Wire-Brushed / (Plank)

**FINISHE:** Ceramic UV Modified-Oil, Matte

**GRADE:** Natural

**CONSTRUCTION:** 2-Ply Engineered

### Safari Walnut



**DIMENSIONS:** 9/16" x 7" x RL up to 86"

**WEAR LAYER:** 4mm Nominal

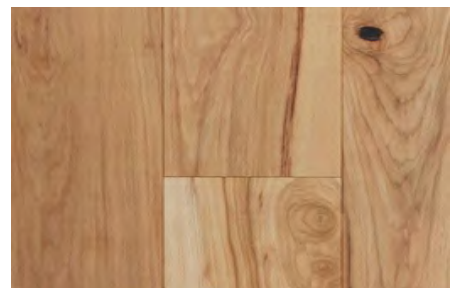
**STYLE:** Light Hand-Scraped / (Plank)

**FINISHE:** Ceramic UV Modified-Oil, Matte

**GRADE:** Natural

**CONSTRUCTION:** 2-Ply Engineered

### Kenya Hickory



**DIMENSIONS:** 9/16" x 7" x RL up to 86"

**WEAR LAYER:** 4mm Nominal

**STYLE:** Light Hand-Scraped / (Plank)

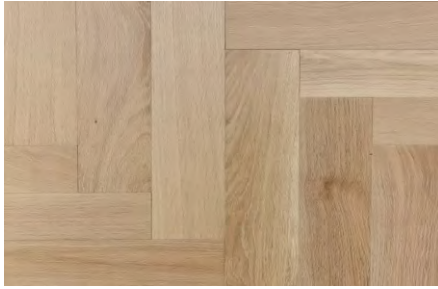
**FINISHE:** Ceramic UV Modified-Oil, Matte

**GRADE:** Natural

**CONSTRUCTION:** 2-Ply Engineered



## Cleopatra Oak



**DIMENSIONS:** 9/16" x 3-1/2" x 17-1/2"

**WEAR LAYER:** 4mm Nominal

**STYLE:** Light Wire-Brushed / (Herringbone)

**FINISHE:** Ceramic UV Modified-Oil, Matte

**GRADE:** Select & Better

**CONSTRUCTION:** 2-Ply Engineered

## Pharaoh Oak



**DIMENSIONS:** 9/16" x 3-1/2" x 17-1/2"

**WEAR LAYER:** 4mm Nominal

**STYLE:** Light Wire-Brushed / (Herringbone)

**FINISHE:** Ceramic UV Modified-Oil, Matte

**GRADE:** Select & Better

**CONSTRUCTION:** 2-Ply Engineered

## Morocco Walnut



**DIMENSIONS:** 9/16" x 3-1/2" x 17-1/2"

**WEAR LAYER:** 4mm Nominal

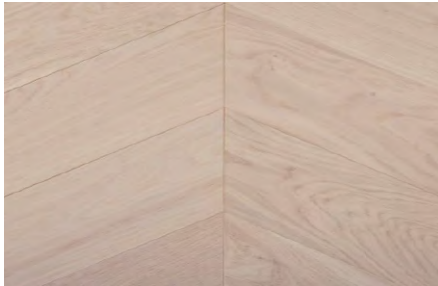
**STYLE:** Light Hand-Scraped / (Herringbone)

**FINISHE:** Ceramic UV Modified-Oil, Matte

**GRADE:** Select & Better

**CONSTRUCTION:** 2-Ply Engineered

## Gatsby Oak



**DIMENSIONS:** 9/16" x 5" x 28-7/8"

**WEAR LAYER:** 4mm Nominal

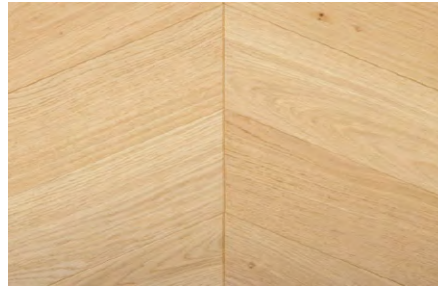
**STYLE:** Smooth / (Chevron)

**FINISHE:** Ceramic UV Modified-Oil, Matte

**GRADE:** Select & Better

**CONSTRUCTION:** 2-Ply Engineered

## Montburg Oak



**DIMENSIONS:** 9/16" x 5" x 28-7/8"

**WEAR LAYER:** 4mm Nominal

**STYLE:** Smooth / (Chevron)

**FINISHE:** Ceramic UV Modified-Oil, Matte

**GRADE:** Select & Better

**CONSTRUCTION:** 2-Ply Engineered

## Sycamore Oak



**DIMENSIONS:** 9/16" x 5" x 28-7/8"

**WEAR LAYER:** 4mm Nominal

**STYLE:** Light Wire-Brushed / (Chevron)

**FINISHE:** Ceramic UV Modified-Oil, Matte

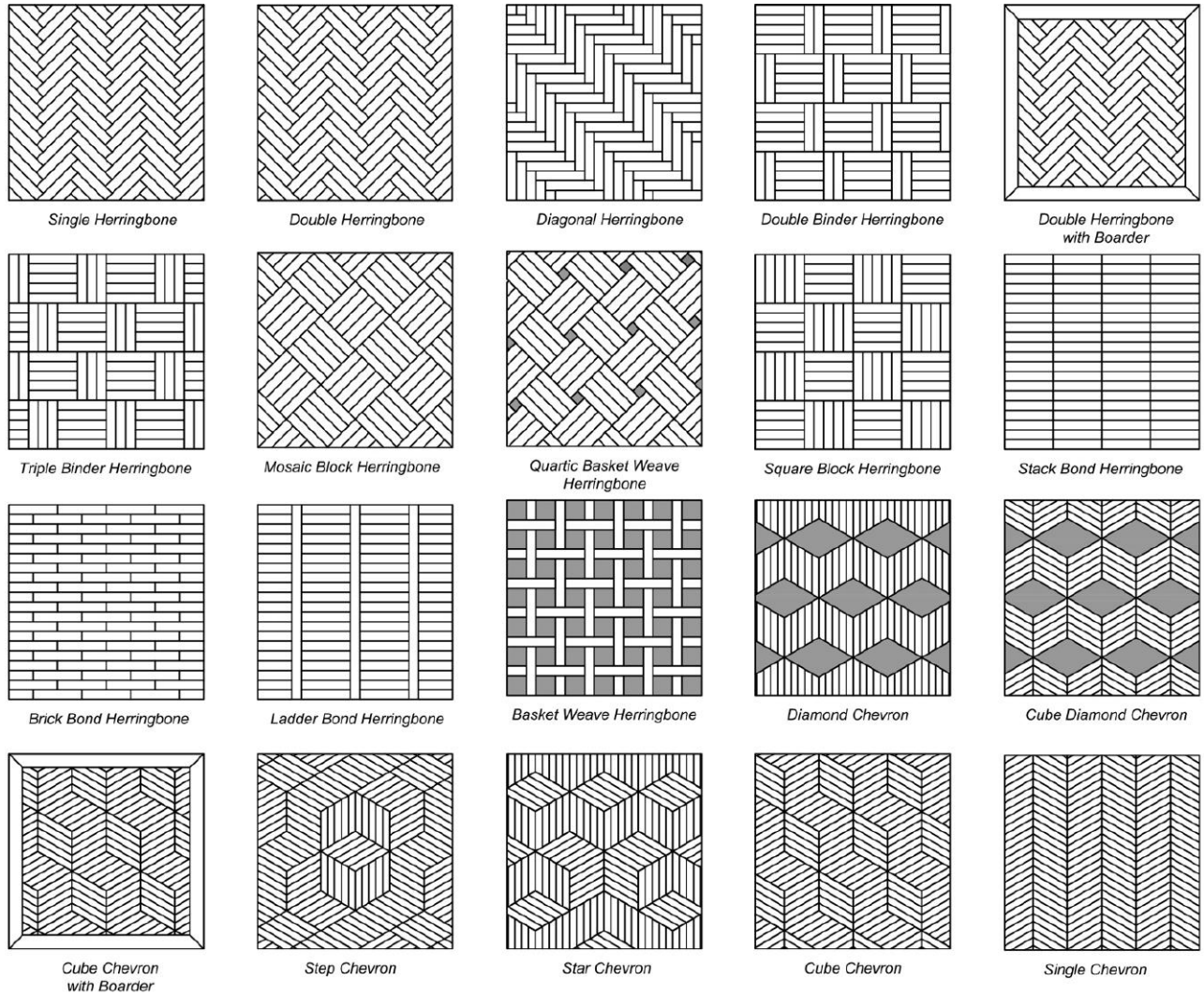
**GRADE:** Select & Better

**CONSTRUCTION:** 2-Ply Engineered



# PRODUCT INSTALLATION

## ALSTON CHEVRON / HERRINGBONE / PARQUET PATTERNS

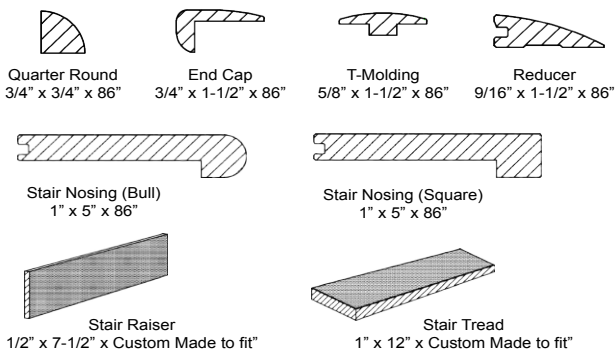


## MOLDINGS & ACCESSORIES

**Species:** European Oak / American Walnut  
American Hickory

**Finishes:** Pre-finished / Unfinished / Custom Finishes & Colors

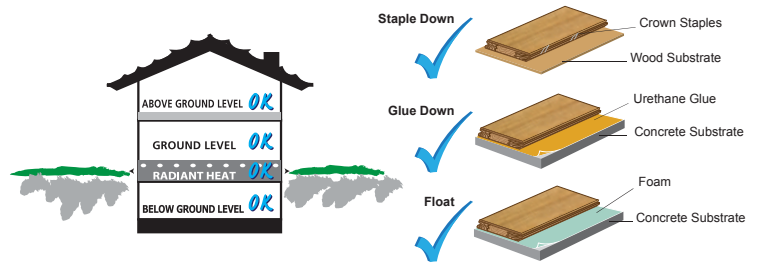
**Styles:** Wire-Brushed / Light Hand-Scraped / Smooth



## INSTALLATION & PLACEMENT

Due to the quality of our products and unique structures, our **CASABLANCA** products can be installed using Staple-Down, Glue-Down, or Floating methods, even over Radiant Heat platforms.

\*Certain restrictions apply. Please refer to the detailed Installation Guidelines\*.



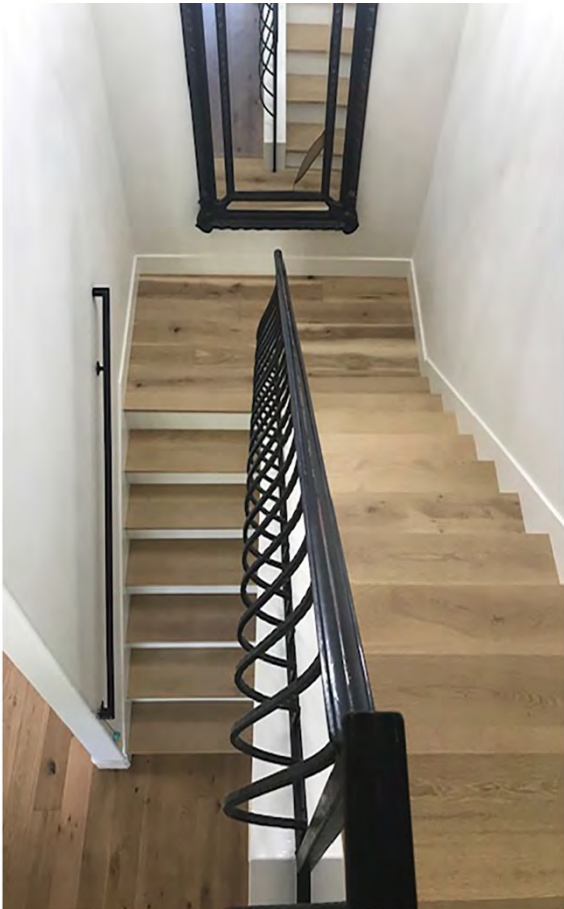
# CUSTOM ORDERS



## *Your Floor Made to Order*

ALSTON can match or customize any color or design to your specifications, with a 6 - 8 weeks turnaround time.

Please contact us at **Toll Free 877-926-0299** or **Info@AlstonInc.com** for details!



# Alston Advantages



## The Healthiest Flooring

Crafted with Patented Innovative Technology



### ◆ PREMIUM QUALITY PRODUCTS

- Certified **GREEN**
- **Zero VOC**
- **Formaldehyde-FREE** Adhesives
- **CARB-NAF** Certified



- Crafted with Natural Hardwood
- Engineered with Innovative 2-Ply Hybrid Wood Technology
- 4mm-Thick Hardwood Sawn-Cut Wear Layer
- Exclusive “Anti-Scratch” and “Anti-Abrasive” Diamond Class UV Modified-Oil Finishes

### ◆ FACTORY DIRECT DISTRIBUTIONS

**FACTORY DIRECT**

- Lower Price and Locally Available Inventory Advantages
- Customization and Faster Turnaround Time

### ◆ MOLDINGS / ACCESSORIES

- Factory-Matching Trims & Moldings
- Customizable Stair Treads
- Factory-Matching Color Stains



**ALSTON INC.**

### ◆ GREAT CUSTOMER SERVICE

- Over 30 Years of Professional Service and Support Experience in the Industry
- Convenient Drop-ship Deliveries



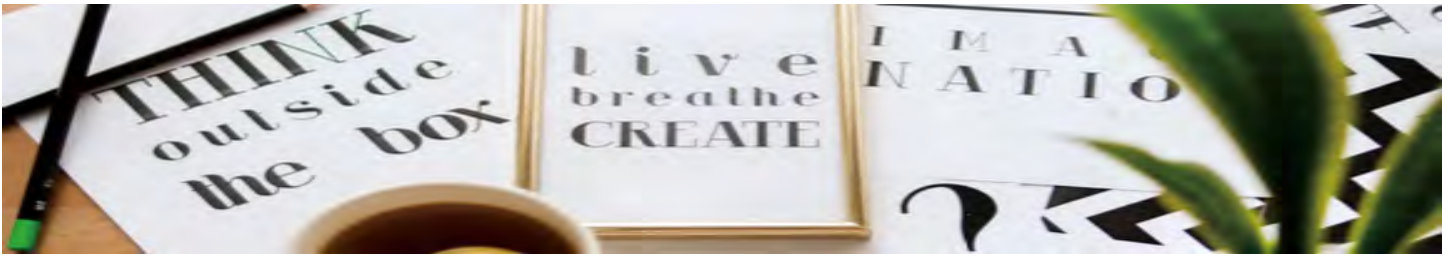
### ◆ PLATINUM WARRANTIES

- Lifetime Structural Warranty
- 50-Year Finish Warranty
- Moisture and Bonding Warranty
- 100% Satisfaction Guarantee



21491 Ferrero Parkway, City of Industry, CA 91789  
Tel: 909-287-0668 [www.AlstonFlooring.com](http://www.AlstonFlooring.com)





Using Natural Wood materials with **Formaldehyde FREE** adhesives, Alston's patented **HYBRID WOOD™** innovative technology fuses a thick Hardwood Wear Layer, in combination with a Pine Wood Foundation that is locked together by lumber Cross Grain Fillets and Structural Edge Beams for maximum dimensional stability. Our exclusive **HYBRID WOOD™** creation is an Eco-friendly **GREEN** Product that leaps ahead of anything else currently available on the market!

### REVOLUTIONARY INNOVATION

- ✓ **Patented 2-Ply Engineered Technology** – for unmatched strength and structure
- ✓ **Interlocking Construction** – with lumber Cross-Grain Fillets and Structural Edge Beams
- ✓ **Reinforced Hardwood Wear Layer** – over a Pine Wood Foundation for added stability
- ✓ **100% Natural GREEN Product** – safe, sustainable, and VOC-Free

## HYBRID WOOD™ 2-Ply Engineered Hardwood Flooring



#### DURABILITY

Up to 11 layers of Exclusive Diamond Class "Anti-Scratch" and "Anti-Abrasive", Ceramic UV Modified-Oil finishes, provide the maximum protection against daily usage. **No re-oiling is needed.**



#### WEARABILITY

**4mm-thick Natural Hardwood Veneer Wear Layer**, allows for multiple refinishing and sanding.



#### HEALTH & SAFETY

**CARB-NAF** Certified, 100% Natural Wood engineered with **Formaldehyde-FREE** adhesives and **Zero-VOC** materials – making it the Top Eco-Friendly **GREEN** Product.



#### STABILITY

Revolutionary Natural Wood Cross-Grain Fillets and Structural Edge Beams **interlocking construction**, combined with an **"Anti-Moisture"** sealer process for moisture protection, ensure optimal Dimensional Stability.



### SUPERIOR ADVANTAGES

Outstanding DURABILITY	Exceptional GREEN	Higher WEARABILITY	Greater STABILITY
<ul style="list-style-type: none"> <li>● Up to 11 Layers of Diamond Class UV Modified Oil Finishes.</li> <li>● Anti-Scratch &amp; Anti-Abrasive.</li> <li>● <b>No Re-oiling Is Needed.</b></li> </ul>	<ul style="list-style-type: none"> <li>● <b>Formaldehyde-FREE</b> Adhesives.</li> <li>● <b>Zero VOC.</b></li> <li>● 100% Natural Wood.</li> </ul>	<ul style="list-style-type: none"> <li>● <b>4mm-thick Hardwood Sawn-Cut Wear Layer.</b></li> <li>● Allows Multiple Refinishing &amp; Sanding.</li> </ul>	<ul style="list-style-type: none"> <li>● Innovative 2-Ply Engineered <b>Interlocking Construction.</b></li> <li>● <b>Anti-Moisture</b> Sealer Protection.</li> </ul>



# The United States of America



## The Director of the United States Patent and Trademark Office

Has received an application for a patent for a new and useful invention. The title and description of the invention are enclosed. The requirements of law have been complied with, and it has been determined that a patent on the invention shall be granted under the law.

Therefore, this

### United States Patent

Grants to the person(s) having title to this patent the right to exclude others from making, using, offering for sale, or selling the invention throughout the United States of America or importing the invention into the United States of America, and if the invention is a process, of the right to exclude others from using, offering for sale or selling throughout the United States of America, or importing into the United States of America, products made by that process, for the term set forth in 35 U.S.C. 154(a)(2) or (c)(1), subject to the payment of maintenance fees as provided by 35 U.S.C. 41(b). See the Maintenance Fee Notice on the inside of the cover.

*Michelle K. Lee*

Director of the United States Patent and Trademark Office



US0934994B2

## (12) United States Patent Chou

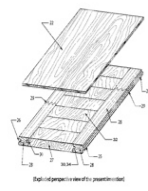
(10) Patent No.: **US 9,340,984 B2**  
(45) Date of Patent: **May 17, 2016**

- (54) **MICRO LOCK MORTISE RIVETED JOINT FRAME TWO PLY SOLID WOOD HYBRID ENGINEERED FLOORING**
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- (52) **U.S. Cl.**  
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- (58) **Field of Classification Search**  
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See application file for complete search history.
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**ABSTRACT**  
Disclosed is a new type of two-ply solid hybrid wood flooring system that utilizes an improved, more dimensional and stable solid wood backing layer or foundation with continuous solid structural edge beams made out of many small pieces of finger jointed solid wood strips and bonded together in such a way which eliminates waste of raw material, uses less adhesive and yields the maximum structural stability. The present invention combines the dimensional stability characteristics of a traditional perpendicular-grain engineered flooring product with the benefit of the flatness of the traditional solid wood flooring.

**10 Claims, 14 Drawing Sheets**



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